

# United States Patent [19]

Field

[11] Patent Number:

6,044,922

[45] Date of Patent:

Apr. 4, 2000

[54]	<b>ELECTRIC</b>	<b>HYBRID</b>	VEHICLE
------	-----------------	---------------	---------

[76] Inventor: Bruce F. Fleld, 501 Theodore Wirth Pkwy., Golden Valley, Minn. 55422

[21] Appl. No.: 08/705,001

[22] Filed: Aug. 29, 1996

# Related U.S. Application Data

[63] Continuation of application No. 07/948,288, Sep. 21, 1992, abandoned, which is a continuation-in-part of application No. 07/880,967, May 8, 1992, abandoned.

[51]	Int. Cl. <sup>7</sup>	B60K 1/00
[52]	U.S. Cl.	180/65.2; 180/65.3; 180/65.4;
		180/65.8

### [56] References Cited

### U.S. PATENT DOCUMENTS

3,719,881	3/1973	Shibata et al 180/65.4 X
3,874,472	4/1975	Deane 180/65.4
3,888,325	6/1975	Reinbeck 180/65
3,904,883	9/1975	Horwinski 290/50
3,917,017	11/1975	Deane 180/65.4
4,187,436	2/1980	Etienne 180/65.4 X
4,305,254	12/1981	Kawakatsu et al 60/716
4,306,156	12/1981	Monaco et al 290/17
4,313,080	1/1982	Park 320/61
4,923,025	5/1990	Ellers 180/65.4 X
5,081,365	1/1992	Field et al 290/45
5,212,431	5/1993	Origuchi et al 180/65.4 X
5,327,987	7/1994	Abdelmalek 180/65.4 X
5,346,031		Gardner 180/65.4 X

5,492,189	2/1996	Kriegler et al	180/65.2
5,495,906	3/1996	Furutani	180/65.4

# FOREIGN PATENT DOCUMENTS

2517110 10/1975 Germany ....... 180/65.4 WO 82/01170 4/1982 WIPO .

#### OTHER PUBLICATIONS

Frank et al., Electric Vehicles Only, Popular Science, May 1991, pp. 78-79.

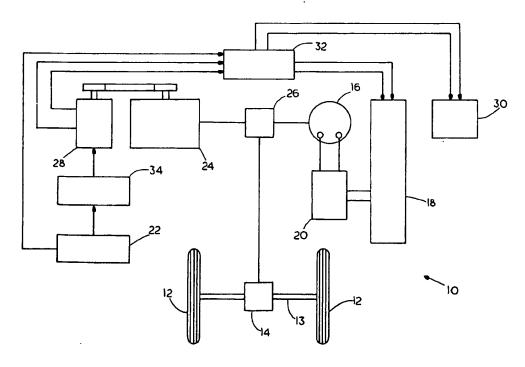
Diesel-electic VW, Popular Science, Dec. 1990.

Primary Examiner—J. J. Swann
Assistant Examiner—James S. McClellan
Attorney, Agent, or Firm—Angenheim Law Firm; N. Paul
Freiderichs

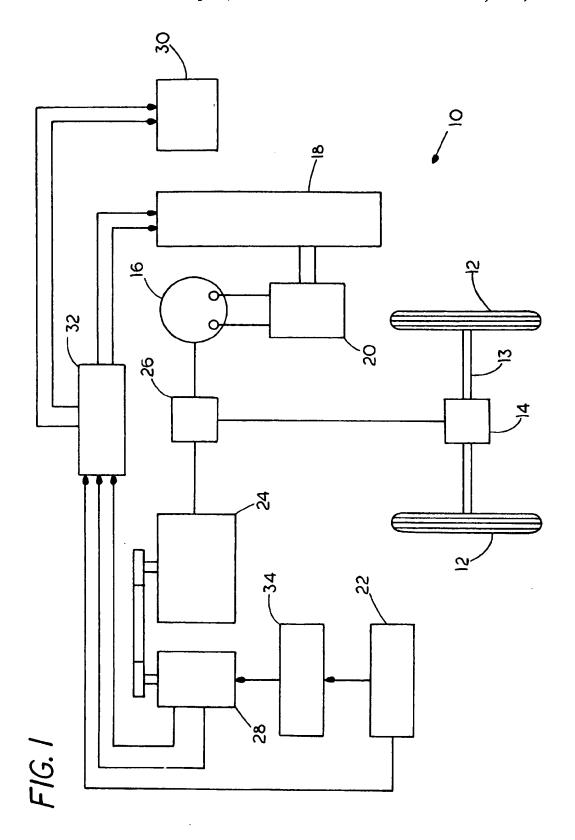
### [57] ABSTRACT

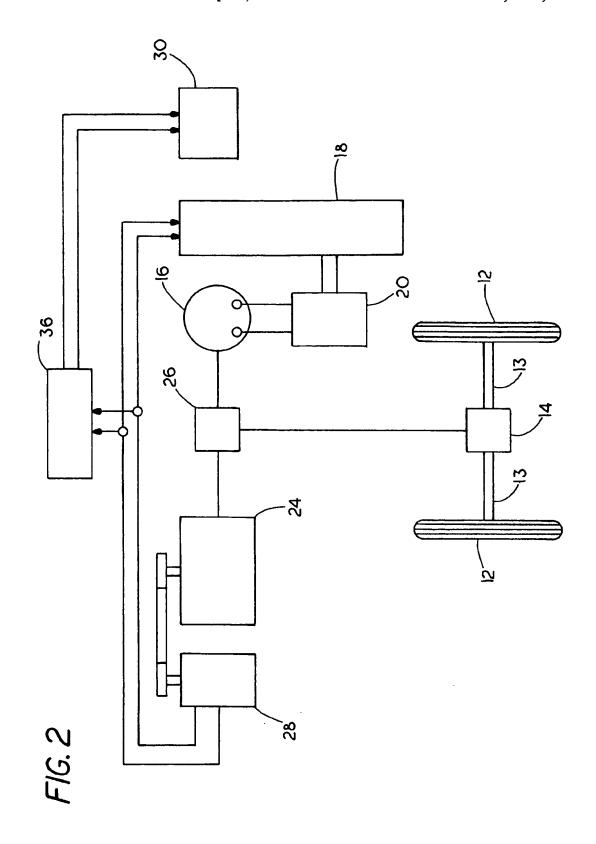
A vehicle having an electric hybrid power system is provided. The vehicle includes an electric motor drivably connected to one or more ground engaging wheels. A battery pack stores electricity to power the electric motor. An engine is drivably connected to the wheels with an alternator connected to the engine for recharging an accessory battery. The engine is located near the end of the vehicle opposite the end where the electric motor is located and the two motors are joined with a light-weight small-diameter drive shaft. The alternator has at least a voltage output range of between approximately the standard output voltage of the accessory battery and the standard output voltage of the battery pack. In accordance with the present invention, a mechanism for electrically connecting the alternator to the battery pack is provided such that the alternator alternatively recharges both the battery pack and the accessory battery.

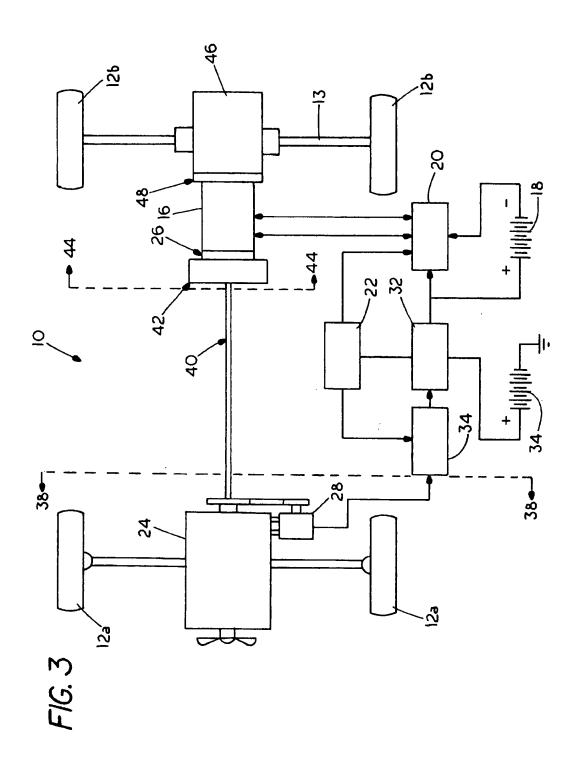
# 38 Claims, 3 Drawing Sheets



04/23/2001, EAST Version: 1.01.0021







#### **ELECTRIC HYBRID VEHICLE**

This application is a continuation of the application having a Ser. No. 07/948,288, filing date Sep. 21, 1992, ABN, which is a continuation-in-part of the application 5 having a Ser. No. 07/880,967 filing date May 8, 1992, ABN.

#### BACKGROUND OF THE INVENTION

This invention relates to parallel electric hybrid vehicles and combined series-parallel electric hybrid vehicles, and in 10 capabilities and range. particular to the location of the component parts.

There are basically four types of electric propulsion systems known for vehicles. First, there is a pure electric drive vehicle. The pure electric drive vehicle has an electric motor which receives power from a main battery pack via a controller. The controller controls the speed of the electric motor. The major disadvantage of a pure electric drive vehicle is that the range is very limited and the vehicle must be stopped and connected to an energy source such as an electrical outlet in order to be recharged.

The second type of electric propulsion system for vehicles is a series hybrid system. There are three major components in a series system: (1) a generator; (2) an electric motor arranged in series; and (3) an engine powering the generator. Mechanical energy generated by the engine is converted to electrical energy by the generator and is then converted back to mechanical energy by the electric motor. Each process of conversion is afflicted with losses and subsequent reductions of efficiency which is a significant disadvantage of this type of system.

The main advantage of the series hybrid is that it is possible to operate the engine at a fixed operating point within its engine speed/torque map. This point can be selected so that the engine functions with the greatest efficiency or produces particularly low emissions. Nevertheless, the efficiency of the entire series hybrid drive system is less than satisfactory.

The third type of electric propulsion systems is the Pat. No. 5,081,365. Parallel hybrid propulsion systems generally have three component areas: (1) electrical storage mechanism, such as storage batteries, ultracapacitors, or a combination thereof; (2) an electric drive motor, typically propel the wheels at least some of the time; and (3) an engine, such as a liquid fueled engine (e.g. internal combustion, stirling engine, or turbine engine) typically used to propel the vehicle directly and/or to recharge the electrical storage mechanism.

In parallel hybrid systems, the electric drive motor is alternatively driven by mechanically coupling it to the engine. When coupled, the engine propels the vehicle directly and the electric motor acts as a generator to maintain a desired charge level in the batteries or the ultracapacitor. 55 capacity. Voltage output can be controlled by a central While a parallel hybrid system achieves good fuel economy and performance, it must operate in an on and off engine parallel mode. In this mode, the stop-and-go urban driving uses electric power and the engine is used to supplement existing electric system capacity. For long trips, when the 60 battery for the electric motor could be depleted, the vehicle cruises on the small engine and the electric system will provide the peaking power.

The primary advantage of the parallel hybrid drive over the series drive previously described is improved efficiency 65 via the process controller. (lower fuel consumption) in the engine, since the engine's mechanical energy is passed directly on to the drive axle.

The bulky generator is no longer required, thereby lowering both the cost and weight of the vehicle.

However, with extended stop and go urban driving, the battery pack will be often depleted and will need a charge in addition to the charge received from the electric motor. Or, the engine will be required to power the vehicle during the stop and go driving period thereby eliminating most beneficial effects of such an electric system. Therefore, the vehicle with a parallel system has limited inner city driving

The fourth type of electric propulsion systems is the combined series-parallel hybrid system, as shown and described in application Ser. No. 07/880,967, the parent to the present application. The combined series-parallel system includes the advantages of both the series hybrid vehicle and the parallel hybrid vehicle. The combined series-parallel system also minimizes the disadvantages of both the series and parallel systems when taken separately. The seriesparallel system is described more fully below.

The second, third and fourth systems described above have encountered space problems. The component parts were difficult to fit into a single vehicle, while allowing room for manufacture and subsequent maintenance work. For example, a typical parallel type of hybrid usually has a drive line, a drive clutch, a primary transmission, a mechanical clutch, an electric drive motor, a linkage to the secondary energy transfer clutch and from there a linkage to the internal combustion engine. The internal combustion engine and the electric motor have been squeezed into one end of the vehicle. Thus, hardware configurations have been fairly complex and bulky in the past. To provide additional space in some vehicles, manufacturers have reduced the size of the engines. This size reduction often accompanies a lower amount of power that the engine has to offer. The loss of power is counter productive to the industry's goal of increasing power in electric vehicles.

# SUMMARY OF THE INVENTION

Due to the innate, but separate, advantages of both the parallel hybrid system, as described, for example, in U.S. 40 series and the parallel drives, a method of combining series and parallel systems has been invented. The engine has an alternator or generator connected directly to the engine's drive shaft by some mechanism, for example, a fan belt. Generally, alternators or generators are used to charge the powered by the electrical storage mechanism and used to 45 battery of a vehicle's accessory systems, such as the lights, fans, etc. These systems typically operate on twelve (12) volts. However, the inventor of the present invention realized that the alternator is very capable of high current/high voltage output, ranging from, but not limited to, approximately ten (10) volts to in excess of one hundred fifty (150) volts. In standard applications, such as vehicle accessory systems, voltage output is regulated to approximately fourteen (14) volts. Implementation of this invention allows for efficient usage of the upper limits of the alternator's output process controller, which directs excess current to the parallel system vehicle's main storage battery pack. Voltage output can be varied to the appropriate levels by regulating the field current, among other methods of control.

> The current flow, for example to the twelve (12) volt accessory battery, or to the hybrid vehicle's main storage battery, can be controlled simply by solid state switching mechanism. An automatic, selectable voltage output of the alternator will also be controlled by automatic mechanism

> An alternative method of control is to set the alternator to a continuous high voltage level, matching that of the

hybrid's main battery pack. A switching power supply would then channel generated current into the main battery pack, or into the vehicle's twelve (12) volt battery. The switching power supply has the ability to reduce voltage to the appropriate level, based upon which electrical system is 5 being fed.

This arrangement eliminates the main disadvantage of conventional parallel hybrid designs as used in a vehicle. It has been found that at slow speed, such as stop and go urban driving, the parallel system will allow the main storage 10 battery pack to deplete its energy below a comfortable and usable level of charge. A series hybrid system is more adaptable to urban driving because it constantly funnels limited amounts of electrical energy back into the system's battery pack. The main negative of a series hybrid system is 15 that it does not permit an adequate charging level to sustain the high energy demand associated with long term, high speed driving. The present invention prevents depletion of the battery pack by better utilizing the existing component structure typically associated with parallel hybrid systems. 20

Prior hybrid propulsion systems were typically capable of operating in one or more of the following modes (but none were capable of operating in a choice of all of them): (1) a series hybrid, which is plugged in for recharge, and which uses the engine as a "range extender" when the electrical storage mechanism is depleted, and/or (2) a series hybrid which runs the engine in order to recharge its own electrical storage mechanism, typically via a generator/alternator, and/ or (3) a parallel hybrid, which is plugged in for recharge, and which uses the engine and/or the electric motor either separately or in unison, depending upon conditions, circumstances, and the process controller, in order to directly power the vehicle, and/or (4) a parallel hybrid similar to the one described in (3), directly above, but which recharges its own electrical storage system via the engine and, typically, a generator/alternator (see U.S. Pat. No. 5,081,365). Each of these modes has its benefits and drawbacks, depending on circumstances, thus the industry is involved in debate over which system is the most promising.

The purpose of the series-parallel functionality is to overcome problems inherent to either concept when employed individually. The advantages are increased range in the urban driving mode and a secondary method of range extension in highway mode without significantly increasing the bulk or cost of the base parallel system. In addition, the control of the operation of the drive motor is more versatile and efficient.

This invention also contemplates the location of the component parts. The electrical engine is located near one 50 end of the car while the internal combustion engine is located near the other end. Preferably the electric motor is located in the end of the car that has the drive wheel or drive wheels. For example, in a car with front wheel drive the electric motor is located in the front portion of the car and the combustion engine is located at the rear portion of the car. The two engines are joined via a small diameter composite drive shaft, such as the one sold by H and R Composites, Inc. of New Berlin, Wis. The drive shaft is structural adhesive. The lightweight composite shaft replaces a solid stainless steel shaft at a 600%+weight reduction.

The location of the electric motor with respect to the internal combustion motor provides additional space. The 65 space allows for larger motors that have more power. The additional space also allows easy access to the motors for

installation and maintenance. The present invention also minimizes the mechanical complexity, provides good weight distribution and helps minimize the overall weight of the vehicle. The present invention can be used in conjunction with various types of drive systems.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a block diagram of the power train and the controls for a series-parallel vehicle;

FIG. 2 is a block diagram of the power train and the controls for a vehicle incorporating an additional embodiment of the series-parallel vehicle; and

FIG. 3 is a block diagram showing the relative location of the electric and internal combustion motors in relationship to the vehicle.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

FIG. 1 is an embodiment usable with the present invention. FIG. 1 illustrates in block diagram form an electric parallel hybrid vehicle power train and controls. An example of an electric hybrid vehicle power train is described, for example, in U.S. Pat. No. 5,081,365 which was patented by an inventor of the present invention and which patent is incorporated herein by reference.

The parallel hybrid system 10 includes a battery pack 18, an electric drive motor 16 powered by the battery pack 18 and an engine 24. A process controller 22 determines the prime mover of the vehicle, i.e., whether the electric motor 16 powers the vehicle, or the engine 24 drives the vehicle, or both the electric motor 16 and the engine 24 drive the vehicle.

The electric hybrid power train and its related controls 10 includes ground engaging wheels 12. The wheels 12 could be either the rear wheels or the front wheels of the vehicle. In addition, it is within the scope of the present invention to have the drive wheels be part of a four-wheel drive system or a three-wheel tricycle. Only one drive wheel is necessary.

The drive wheels 12 are connected by a drive axle 13 to a differential 14, the housing of the differential 14 being attached to a housing of a transmission (not shown). The transmission is controlled in a conventional manner by a gear shift lever (not shown) and a foot-operated clutch such 45 as the foot-operated 48 clutch shown in FIG. 3. The footoperated clutch, gear shift lever, transmission, differential 14, drive wheels 12 and manner of connecting the drive wheels 12 to the differential 14 are conventional to a standard motor vehicle.

As mentioned above, the electric hybrid power train 10 includes an electric motor 16 which is one of two prime movers of the vehicle. The electric motor 16 is preferably a 40 HP 96-volt permanent magnet or compound wound DC motor. Preferably, the electric motor 16 is located close to the drive wheels 12, however, such a location in relationship to the wheels is not required. As shown in FIG. 3, the electric motor 16 is positioned in one end on the vehicle (i.e. either the front or the rear end).

The 96-volt battery pack 18 preferably consisting of eight formed of Graphite, aramide, glass re-inforced epoxy and 60 (8) 12-volt batteries in series is connected to the electric motor 16. If desired, a conductor plug (not shown) may be connected to cross the battery pack 18 to connect the batteries in the battery pack 18 to an off-board battery charger. Such a mechanism for recharging the batteries may be desirable at times, though under most conditions, it will not be needed due to the on-board charging capability of the present system, as described below.

The 96-volt motor 16 and 96-volt battery pack 18 are not the only type that could be used. Indeed, a higher voltage motor and battery pack could give advantages in component weight and efficiency. It should be noted that the motor size and battery capacity are parameters that would in fact vary 5 with the chosen vehicle weight and size.

A transistorized motor speed controller 20 is positioned between the electric motor 16 and the battery pack 18 and controls the current flow to the electric motor 16. The motor controller 20 is the link between the process controller 22  $\,^{10}$ and the electric motor 16. The process controller 22, as described above, signals the motor controller 20 which disengages the current flowing from the battery pack 18 to the electric motor 16 or creates a generator from the electric motor 16 to charge the battery pack 18.

The motor controller 20 as used in the present invention can be a commercially available pulse width modulation type such as, for example, one made by Curtis PMC of Dublin, Calif. The motor controller 20 regulates an array of parallel power MOSFET transistors to vary the average current to the electric motor 16 in response to a signal from the process controller 22.

At 24, is illustrated an internal combustion engine, which is the second prime mover of the vehicle. The engine is located in the end of the vehicle opposite the electric motor 16 as shown in FIG. 3. The engine 24 is preferably a 16-hp diesel engine, but it could be a spark ignition engine, turbine, or any other practical prime mover. For convenience in this discussion, it will be referred to as a diesel engine.

During acceleration of the vehicle, it is preferred that only the electric motor 16 drives the wheels 12. An electric clutch 26 positioned between the electric motor 16 and the engine 24 will allow the engine 24 to assist in driving the wheels 12 if the process controller 22 determines that the electric motor 35 16 needs assistance. Basically, such a situation arises if the process controller 22 determines that the electric motor 16 is not capable of accelerating the vehicle, such as accelerating up a steep incline. If such is the case, the process controller 22 will cause the engine 24 to be brought on line, as 40 described below, to assist in driving the vehicle. While the engine 24 will assist the electric motor 16 if needed, it is not desirable to use the engine 24 in this fashion since accelerating the vehicle with the engine 24 burns much fuel thereby

After the vehicle has accelerated using the electric motor 16 and the electric motor 16 reaches a predetermined speed (rpm) without the assistance of the engine 24, the process controller 22 will cause the engine 24 to start or rev to get motor 16, i.e., within 1% of the electric motor's rpm. Once the engine 24 achieves the required approximately equal rpm, the electric clutch 26 activates such that the engine 24 also drives the wheels 12. While the electric motor 16 generally not needed in this capacity. Therefore, the process controller 22 switches the electric motor 16 into a generator. The process controller 22 controls the amount of current the electric motor 16 is capable of putting out and in that time puts energy back into the battery pack 18. For example, 60 during an acceleration up to approximately 40 to 50 m.p.h. on the electric motor 16 only, it will take approximately 11/2 to 2 minutes to put that energy back in the battery pack.

If at any time during the driving of the vehicle, after the acceleration period, the process controller 22 senses that 65 extra power is needed to maintain a constant speed, such as accelerating to pass or climbing a steep incline, the process

controller 22 will signal the motor controller 20 to activate the electric motor 16 to assist the engine 24. Basically, if the process controller 22 determines that the engine 24 needs additional power or rpm, the electric motor 16 is brought on line to assist in driving the wheels 12. In a standard vehicle, if the foot pedal is depressed to a certain point, the speed of the vehicle will be directly dependant on whether the vehicle is on a flat surface or an incline. With the vehicle of the present invention, if the foot pedal is depressed to a certain point, the speed of the vehicle will be at a certain predetermined speed, regardless of whether the vehicle is travelling on a flat surface or an incline. Therefore, if the engine 24 is not capable of maintaining the speed of the vehicle, the process controller 22 will activate the electric motor 16 to assist in driving the vehicle. Once that extra assistance is no longer needed, the process controller 22 will signal the motor controller 20 to cease the supply of electricity coming from battery pack 18 to the electric motor 16 and cause the electric motor 16 to operate as a generator to charge the battery pack 18.

Preferably, the electric clutch 26 is of any type which is capable of being engaged or released at will such as an AT clutch by Warner Electric, a subsidiary of DANA. When engaged, the electric clutch 26 couples the engine 24 to the input shaft of a transfer case (not shown), which is preferably a belt drive, but may be a gear or chain drive. Space permitting, the output shaft of the engine 24 could be aligned with the shaft of the electric motor 16 and the electric clutch 26 could selectively couple the engine 24 and the electric 30 motor 16 directly without any need for a transfer case.

It will also be understood that requirements of available space in the vehicle might dictate some other configuration for selectively coupling the engine 24 to the electric motor 16. For example, a third shaft with a transfer case on each end of the shaft might be needed. It is within the scope of the present invention to cover any configuration required, so long as the engine 24 is coupled to the electric motor 16, through mechanism which may be engaged to release at will. The electric clutch 26 is a preferred device for this purpose due to the ease of controlling it, but other mechanism could be employed, such as, a centrifugal clutch and pneumatic clutches.

The engine 24 is equipped with and drives an alternator 28, such as a Motorola 150A alternator DC power unit which decreasing fuel economy and increasing potential pollution. 45 is capable of high current/high voltage output, ranging from but not limited to, approximately 10 volts to an excess of 150 volts. In standard applications, such as vehicle accessory systems, voltage output is regulated to approximately 14-volts. The 14-volt output of the alternator 28 charges an the engine 24 to approximately the same speed as the electric 50 accessory battery 30 which may be a single heavy duty 12-volt automotive battery. A group of accessories, which the accessory battery 30 controls and powers, includes such conventional automotive equipment as horn, lights, windshield wiper, etc. In addition, engine 24 also has a convenremains on line to drive the vehicle, the electric motor 16 is 55 tional starting motor (not shown) activated by a starter solenoid and powered by the accessory battery 30.

In accordance with the present invention, the alternator is additionally connected to the battery pack 18. In order to charge the battery pack 18, the voltage output of the alternator 28 must be compatible to charge the battery pack 18. Therefore, the process controller 22 includes a regulator control 34 which controls the voltage output of the alternator 28. The regulator control 34 adjusts the voltage of the alternator from a voltage compatible to charge the accessory battery 30 to a voltage compatible to charge the battery pack 18 and back to the voltage compatible to charge the accessory battery 30. Typically, the voltage compatible to charge the battery pack 18 is substantially greater than the voltage compatible to charge the accessory battery 30.

The regulator control 34 is actually part of the process controller 22 such that when the accessory battery 30 is completely charged, the process controller 22 will initiate 5 the regulator control 34 to adjust the voltage upward and charge the battery pack 18. As mentioned, the battery pack 18 has a typically much higher voltage than that of the accessory battery 30. The voltage output of the alternator 28 is adjusted by the regulator control 34 to match the requirements of the accessory battery 30, which receives the highest priority in the voltage flow hierarchy as will be described below. Excess capacity, already at a compatible higher voltage level, is then made available to the battery pack 18 on a secondary priority level.

In the preferred embodiment, the actual switching of the voltage path from the alternator 28 to the accessory battery 30 and the battery pack 18 is accomplished through a switching mechanism 32. The switching mechanism 32 is positioned between the alternator 28 and the accessory battery 30 and the battery pack 18. The switching mechanism 32 receives signals from the process controller 22 directing the voltage output of the alternator 28 to either the accessory battery 30 or to the battery pack 18 depending on the signal from the process controller 22.

In the preferred embodiment, the alternator 28 will have a voltage output of approximately 14-volts when charging the accessory battery 30 and a voltage output of approximately 90-volts when charging the battery pack 18. Once the accessory battery 30 has been completely charged, the process controller 22 will increase the voltage output of the alternator 28 and will also signal the switching mechanism 32 to switch the path of the voltage from the accessory battery 30 to the battery pack 18. Thereafter, the voltage output of the alternator 28 will be directed to the battery pack 18 until the accessory battery 30 requires recharging. Thereupon, the process controller 22 will alter the voltage output of the alternator 28 to a suitable lower voltage and signal the switching mechanism 32 to begin directing the voltage to the accessory battery 30. This process will occur until once again, the accessory battery 30 is completely

Another embodiment of the present invention is referred to in FIG. 2. For ease of understanding, like elements will be referred to with like reference characters.

As best illustrated in FIG. 2, the voltage output from the alternator 28 would be directed directly into the battery pack 18. In this embodiment, the process controller 22 and the switching mechanism 32 are not required. The voltage output would be preset at an approximate constant amount. A power supply 36 connected to receive some of the output voltage of the alternator reduces that portion of the voltage output of the alternator 28 such that the accessory battery 30 would also receive a compatible voltage.

FIG. 3 illustrates the specific location of the electric motor 16 and the combustion engine 24 with respect to the vehicle. The internal combustion engine 24 is located in one end portion 38 of the vehicle. The engine 24 is joined to a small diameter composite drive shaft 40 such as the one described sold by H and R Composites, Inc. as described above, which is incorporated herein by reference. The drive shaft 40 is connected to the electric motor 16 via the fly wheel 42 and the electric clutch 26. The electric motor 16 is located in the end portion 44 of the vehicle opposite the end portion 38. 65 Note the end portion 44 may be the front portion of the vehicle where motors are located in standard vehicles or the

end portion 44 may be the area where the trunk is located in standard vehicles. Additionally, the vehicle may be front wheel or rear wheel drive regardless of whether the electric motor 16 is in the front or rear end of the vehicle. Preferably, the electric motor 16 is located in the front of the vehicle when the vehicle has front wheel drive and in the rear of the vehicle when the vehicle has rear wheel drive. Thus, either the wheels 12a or the wheels 12b may be the drive wheels. The electric motor 16 is connected to a transaxle 46 via a foot operated clutch 48. The transaxle 46 may be a four-speed transaxle.

The design shown in FIG. 3, provides several distinct advantages. The design has little mechanical complexity, provides spacing between the component parts, and allows easy access to the component parts. These features simplify manufacturing and maintenance work. The design also teaches a system that can be adapted to almost any internal combustion engine in any car. The design provides good weight distribution in the vehicle. And the design uses a light weight drive shaft, to help minimize the overall weight of 20 the vehicle.

It can be seen that any series hybrid or parallel hybrid vehicle can be adapted to use the preferred embodiment of the present invention. First, regardless of the hybrid type, a high voltage alternator can be placed (or may already exist) in the vehicle. The high voltage alternator is then connected to the battery pack of the electric motor. A voltage reducer can be connected to the accessory battery to prevent the accessory battery from receiving an incompatible voltage. Then, so long as the engine is running, the battery pack will be recharging always ready to supply electric power to the electric motor regardless of whether a motorist is driving in the city or on the open highway. The internal combustion engine can be located in one end of the vehicle, while the electric motor is located in the opposite end.

Although the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that changes may be made in form and detail without departing from the spirit and scope of the invention.

What is claimed is:

1. A vehicle comprising:

electric motor means drivably connected to at least one ground engaging drive wheel, the electric motor means selectively having a function of rotating the drive wheel;

electrical storage means for storing power for the electric motor means, the electrical storage means being electrically connected to the electric motor means, the electric storage means selectively powering the electric motor means, the electrical storage means selectively being charged by the electric motor means;

liquid fueled engine means drivably connected to at least one ground engaging wheel, the liquid fueled engine means selectively having a function of rotating the drive wheel; and

recharging means coupled to and powered by the liquid fueled engine means for selectively recharging the electrical storage means as the electrical motor means powers the drive wheel, the recharging means also selectively recharging the electrical storage means at the same time the liquid fueled engine means powers the drive wheel;

whereby the electrical storage means selectively receives recharging energy from the recharging means even when both the liquid fueled engine means and the electric motor means are connected for driving the vehicle.

- 2. The vehicle of claim 1, further comprising: voltage control means for changing the voltage output of the recharging means.
- 3. The vehicle of claim 2, further comprising:
- accessory electrical storage means for providing power to 5 a variety of vehicle accessories; and
- switching means for switching the output of the recharging means between the accessory electrical storage means and the electrical storage means.
- 4. The vehicle of claim 3, wherein the voltage control 10 means alters voltage output from the recharging means, and the switching means directs the altered voltage away from the accessory electrical storage means and to the electrical storage means when the recharging means has substantially charged the accessory electrical storage means.
- 5. The vehicle of claim 1, wherein the liquid fueled engine means is mechanically coupled to the electric motor means to operate the electric motor means as a mechanical coupling to transmit mechanical power from the liquid fueled engine means to a drive wheel.
- 6. The vehicle of claim 1 wherein the liquid fueled engine means and the electric motor means simultaneously provide mechanical power to a drive wheel.
- 7. The vehicle of claim 1 wherein the recharging means has a voltage output range between approximately 10 volts and approximately 150 volts.
- 8. The vehicle of claim 2 wherein the voltage control means regulates the voltage output to approximately 14 volts when the accessory electrical storage means is being charged and to approximately 90 volts when the electrical 30 storage means is being charged.
- 9. The vehicle of claim 2 wherein the voltage control means is a process controller means.
- 10. The vehicle of claim 1 wherein the liquid fueled engine means is selectively coupled to the electric motor 35 means
- 11. The vehicle of claim 1 further comprising means for matching the revolutions per minute of the liquid fueled engine means and the electric motor means.
- 12. The vehicle of claim 1 wherein the recharging means 40 comprises the electric motor means.
- 13. The vehicle of claim 12 wherein the electric motor means comprises the recharging means during deceleration of the vehicle.
- 14. The vehicle of claim 1 further comprising power 45 splitting means for dividing power output of the liquid fueled engine means between the recharging means and at least one drive wheel.
- 15. The vehicle of claim 1 further comprising a clutching means connecting the liquid fueled engine means to the electric motor means.
- 16. The vehicle of claim 1 wherein the liquid fueled engine means comprises any internal combustion engine.
  - 17. A vehicle comprising:
  - electric motor means drivably connected to at least one ground engaging drive wheel, the electric motor means selectively having a function of rotating the drive wheel;
  - battery means for powering the electric motor means, the battery means being electrically connected to the electric motor means, the battery means selectively powering the electric motor means, the battery means selectively being charged by the electric motor means;
  - combustion engine means drivably connected to at least one ground engaging drive wheel, the combustion 65 engine selectively having a function of rotating the drive wheel;

- accessory battery means for providing power to a variety of vehicle accessories;
- recharging means for selectively recharging the accessory battery means and the battery means, and the recharging means receiving power from the combustion engine means:
- voltage control means for altering the voltage output of the recharging means; and
- switching means for switching the output of the recharging means between the accessory battery and the battery means, the switching means directing the altered voltage away from the accessory battery and to the battery means when the recharging means has substantially charged the accessory battery.
- 18. The vehicle of claim 17, wherein the liquid fueled engine means is mechanically coupled to the electric motor means to operate the electric motor means as a mechanical coupling to transmit mechanical power from the liquid fueled engine means to a drive wheel.
- 19. The vehicle of claim 17 wherein the liquid fueled engine means and the electric motor means simultaneously provide mechanical power to a drive wheel.
- 20. The vehicle of claim 17 wherein the recharging means has a voltage output range between approximately 10 volts and approximately 150 volts.
- 21. The vehicle of claim 17, wherein the voltage control means is a process controller means.
- 22. The vehicle of claim 17 wherein the liquid fueled engine means is selectively coupled to the electric motor means.
- 23. The vehicle of claim 17 further comprising means for matching the revolutions per minute of the liquid fueled engine means and the electric motor means.
- 24. The vehicle of claim 17 wherein the recharging means comprises the electric motor means.
- 25. The vehicle of claim 24 wherein the electric motor means comprises the recharging means during deceleration of the vehicle.
- 26. The vehicle of claim 17 further comprising power splitting means for dividing power output of the liquid fueled engine means between the recharging means and at least one drive wheel.
- 27. The vehicle of claim 17 further comprising a clutching means connecting the liquid fueled engine means to the electric motor means.
- 28. The vehicle of claim 17 wherein the liquid fueled engine means is selectively coupled to the electric motor means.
  - 29. A vehicle comprising:
  - electric motor means drivably connected to at least one ground engaging drive wheel;
  - electrical storage means for storing power for use by the electric motor means;
  - liquid powered engine means for rotating a drive wheel and for generating electrical power;
  - accessory electrical storage means for providing power to a variety of vehicle accessories;
  - recharging means for selectively recharging the accessory electrical storage means and the electrical storage means with a voltage output, and the recharging means receiving power from the liquid powered engine means;
  - voltage control means for altering the voltage output of the recharging means, the voltage control means providing a higher voltage output for charging the electrical storage means and a lower voltage output for charging the accessory electrical storage means; and

12

- xswitching means for switching the voltage output of the recharging means between the accessory electrical storage means and the electrical storage means, the switching means directing a portion of the voltage output away from the accessory electrical storage means and 5 to the electrical storage means when the accessory electrical storage means has been substantially charged.
- 30. The vehicle of claim 29, wherein the liquid fueled engine means is mechanically coupled to the electric motor means to operate the electric motor means as a mechanical coupling to transmit mechanical power from the liquid fueled engine means to a drive wheel.
- 31. The vehicle of claim 29 wherein the liquid fueled engine means and the electric motor means simultaneously provide mechanical power to a drive wheel.
- 32. The vehicle of claim 29, wherein the voltage control 15 means is a process controller means.
- 33. The vehicle of claim 29 further comprising means for matching the revolutions per minute of the liquid fueled engine means and the electric motor means.

- 34. The vehicle of claim 29 wherein the recharging means comprises the electric motor means.
- 35. The vehicle of claim 34 wherein the electric motor means comprises the recharging means during deceleration of the vehicle.
- 36. The vehicle of claim 29 further comprising power splitting means for dividing power output of the liquid fueled engine means between the recharging means and at 10 least one drive wheel.
  - 37. The vehicle of claim 29 further comprising a clutching means connecting the liquid fueled engine means to the electric motor means.
    - 38. The vehicle of claim 29, wherein

the recharging means has a voltage output range of approximately 10 volts to approximately 150 volts.

\* \* \* \* \*